

Candidates answer on the Question Paper.

No Additional Materials are required.

To be taken together with Paper 1 in one session of 2 hours 15 minutes.

READ THESE INSTRUCTIONS FIRST

Write your Centre number, candidate number and name on all the work you hand in. Write in blue or black pen. You may use a soft pencil for any diagrams, graphs or rough working. Do not use staples, paper clips, highlighters, glue or correction fluid. DO **NOT** WRITE IN ANY BARCODES.

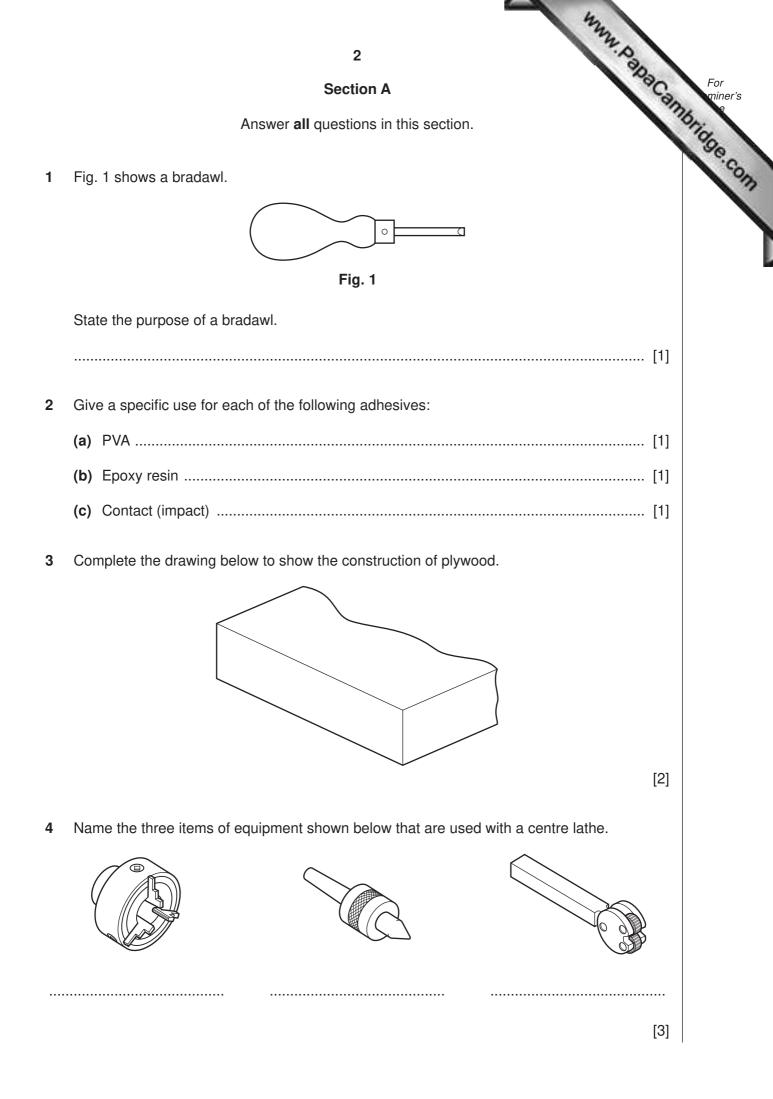
Section A Answer all questions in this section. Section B Answer one question in this section.

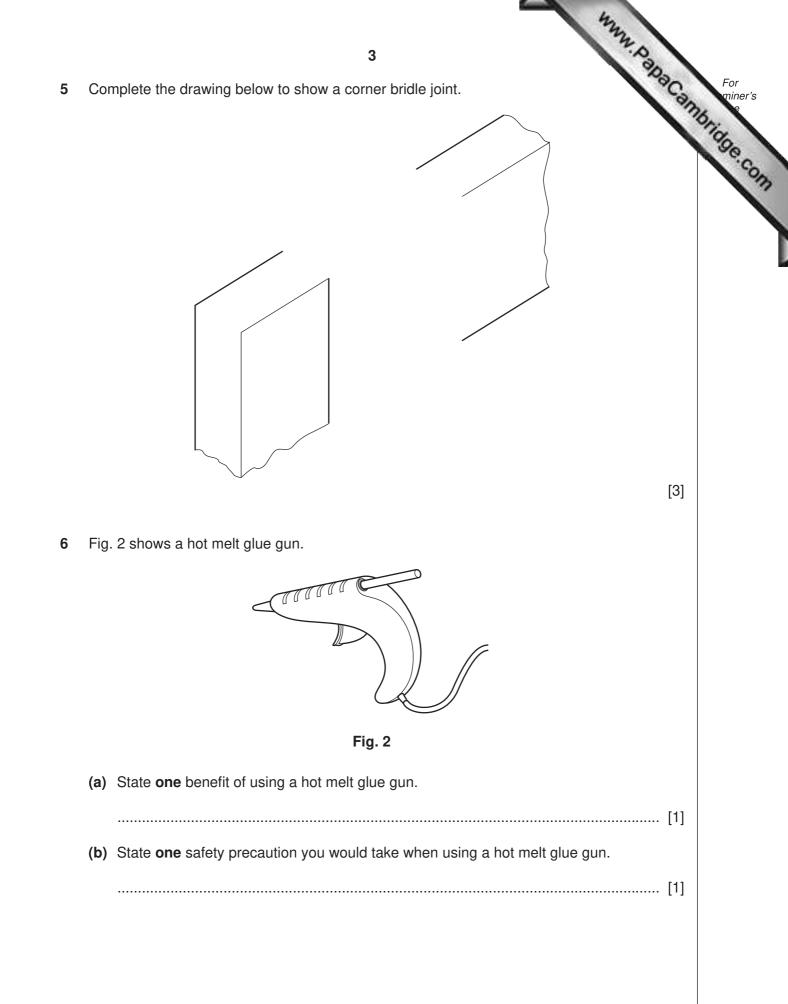
You may use a calculator.

The total of the marks for this paper is 50. The number of marks is given in brackets [] at the end of each question or part question.

For Examiner's Use		
Section A		
Section B		
Total		

This document consists of **16** printed pages.





www.papaCambridge.com 7 Complete the drawing below to show how the inside calipers would be used to meas inside of a tube.



8 Fig. 3 shows a fault that can occur when vacuum forming sheet plastic over a mould. The fault is called 'webbing'.

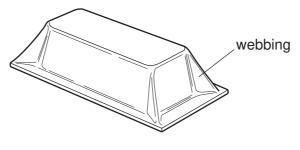
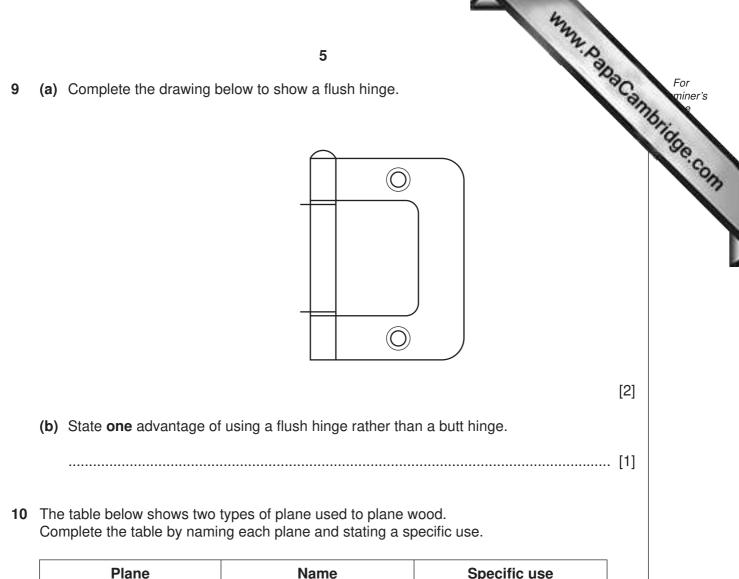
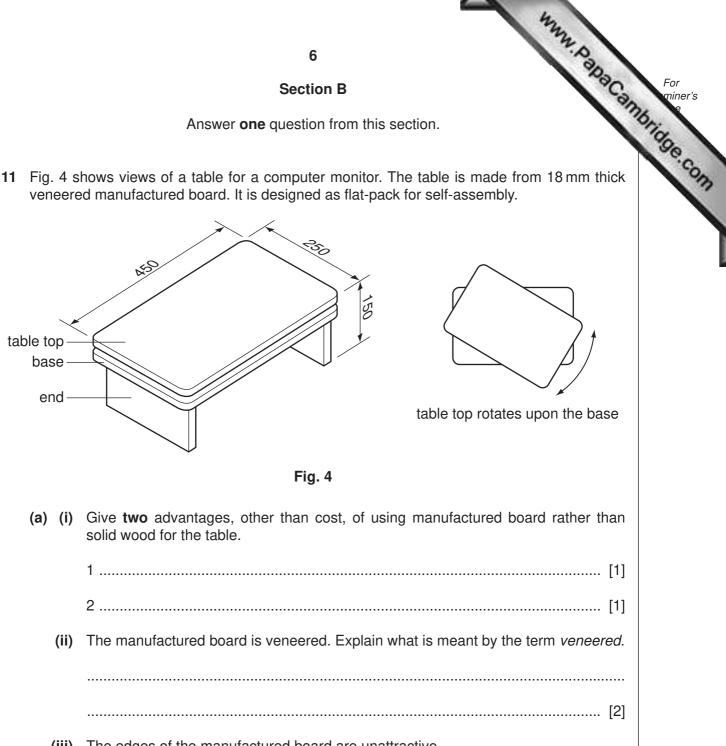


Fig. 3

(a) Give one possible cause of webbing. (b) Give one other fault that can occur when vacuum forming.

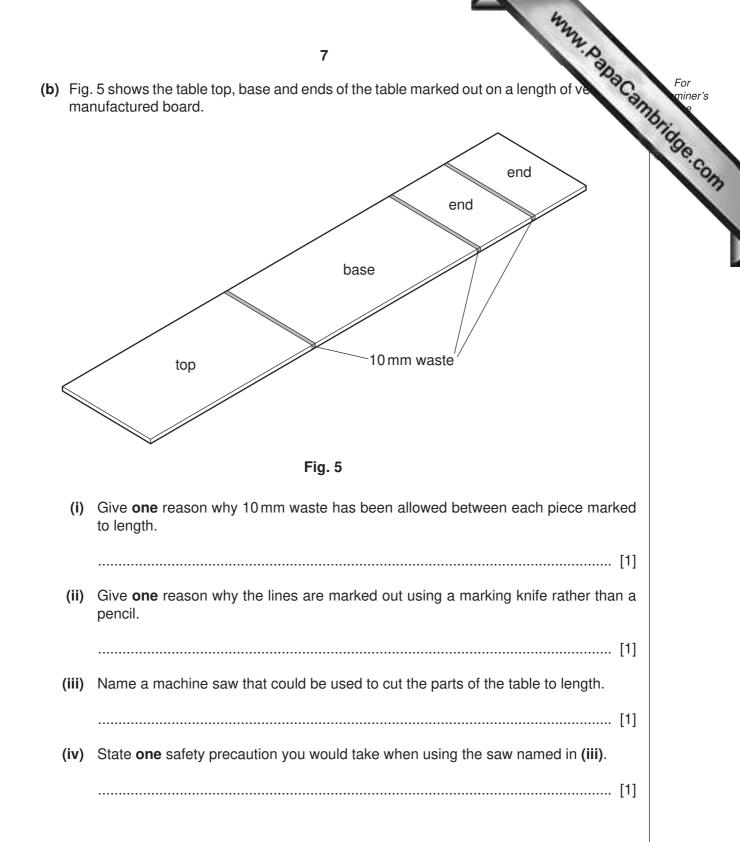


Plane	Name	Specific use



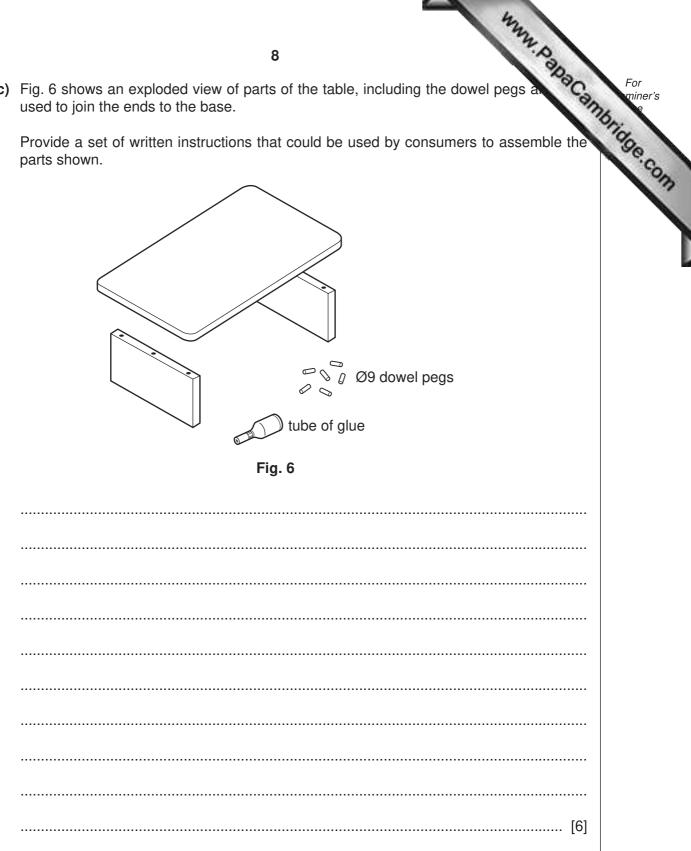
(iii) The edges of the manufactured board are unattractive. Use sketches and notes to describe how the appearance of the edges could be improved.

[3]



(c) Fig. 6 shows an exploded view of parts of the table, including the dowel pegs used to join the ends to the base.

Provide a set of written instructions that could be used by consumers to assemble the parts shown.

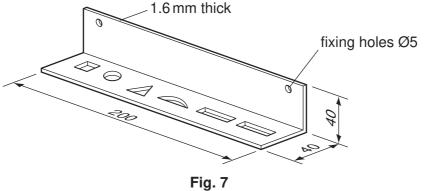


www.papaCambridge.com (d) Use sketches and notes to show how you would ensure that the holes for the down in the ends and base line up accurately.

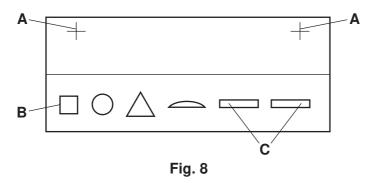
[4]

- (e) Use sketches and notes to show how the table top could be made to rotate upon its base. Your method must:
 - enable the table top to remain level at all times;
 - include details of materials, sizes and fittings used.

12 Fig. 7 shows a rack for holding files. The rack is made from 1.6 mm thick mild steel s



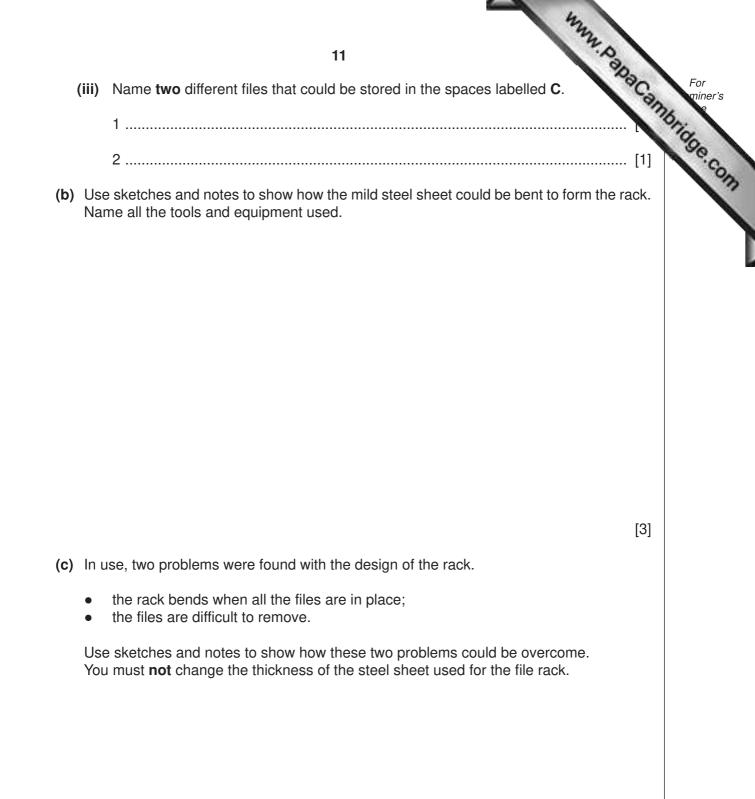
(a) Fig. 8 shows the rack marked out on mild steel sheet.



(i) Name two tools you would use to mark the centres A where the holes will be drilled.

- (ii) Use sketches and notes to show how you would cut out the square shape **B**. Include details showing how the sheet steel would be held during the process.

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- 12
- www.papaCambridge.com (d) (i) The rack could be made from the single piece of steel section shown in Fig.

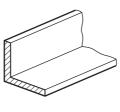


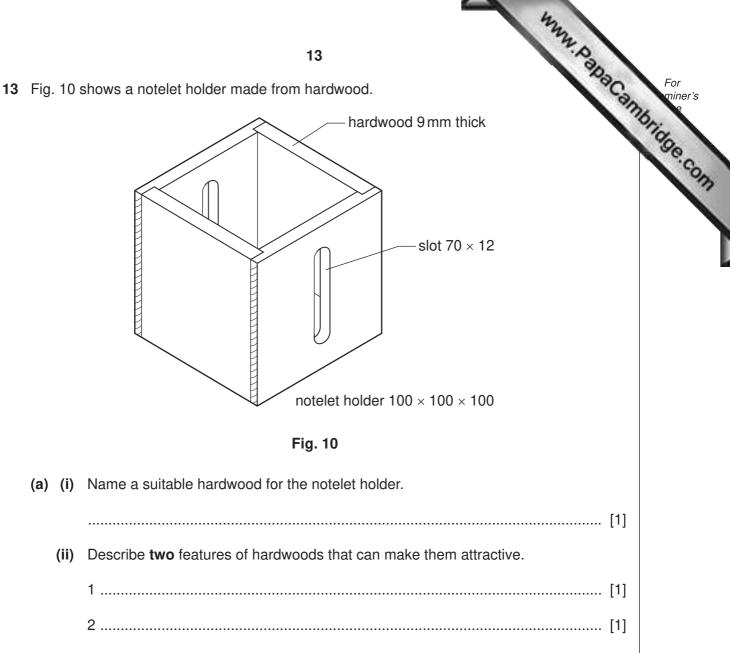
Fig. 9

Name the standard metal section shown in Fig. 9.

(ii) State one advantage and one disadvantage of using this standard metal section rather than mild steel sheet for the rack.

Advantage[1] Disadvantage[1]

- (e) Sketch a nut and bolt that could be used to fix the rack to a cupboard door.
- [2]
- (f) Use sketches and notes to show how the design of the file rack shown in Fig. 7 could be modified so that it is freestanding rather than wall-mounted. Include details of materials, sizes and fittings used.



(b) Use sketches and notes to show how **one** of the slots could be cut out.

www.papaCambridge.com (c) A lapped joint is used to join the sides together at each corner. Fig. 11 shows part lapped joint marked out.

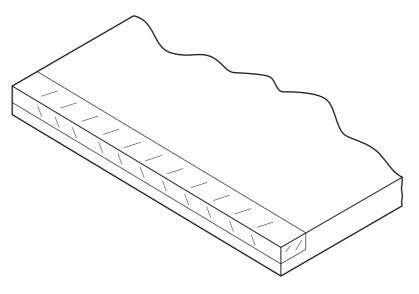
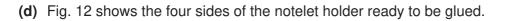


Fig. 11

- (i) Indicate clearly, on Fig. 11, one line that would be marked out using a marking gauge and **one** line that would be marked out using a cutting gauge. [2]
- (ii) Use sketches and notes to show how you would cut out the lapped joint. Name all the tools and equipment used.



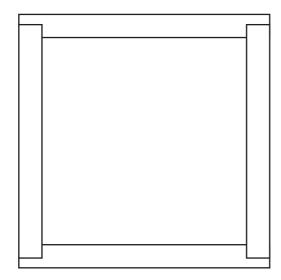


Fig. 12

- (i) Add sketches and notes to Fig. 12 to show how the sides could be held together while the glue sets, without the use of sash cramps or G cramps. [2]
- (ii) Describe two ways of checking the construction for squareness.

1	[1]
2	[1]

(e) Use sketches and notes to show how a base could be fitted to the inside of the notelet holder.

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www.papaCambidge.com (f) The notelet holder could be made from a single piece of acrylic sheet. Use sketches and notes to show a design for a similar notelet holder made from a similar notelet holder notelet holder notelet holder notelet holder notelet holder n piece of acrylic sheet.

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